

# Tube Fitting SUS316

Anti corrosive SUS316 Push-in fitting.

## ⚠ Safety instructions for this product

Safety instructions, Common safety instructions for each product category and Detailed safety instructions for each product are in the end of this catalog and our website.

## Model Designation (Example)



### (1) Tube Fitting SUS316

### (2) Type

### (3) Tube dia. (øD)

| Code           | 4  | 6  | 8  | 10  | 12  | 16  |
|----------------|----|----|----|-----|-----|-----|
| Tube O.D. (mm) | ø4 | ø6 | ø8 | ø10 | ø12 | ø16 |

### (4) Thread size (R)

| Code | Metric thread | Taper pipe thread |      |      |      |
|------|---------------|-------------------|------|------|------|
|      | M5            | 01                | 02   | 03   | 04   |
| Size | M5×0.8        | R1/8              | R1/4 | R3/8 | R1/2 |

\* In case that (4) indicates tube dia., select tube dia. from table(3).

### (5) grease spec. (Optional)

| Code   | No code                | -X  |
|--------|------------------------|---|
| Grease | Oil-free <sup>*1</sup> | Fluorine-based grease spec. <sup>*2</sup> |

\*1. Seal rubber (FKM) has a fluorine coating.

\*2. Fluorine grease applied on seal rubber (FKM).

### (6) Thread sealing spec. (Optional) (British standard pipe thread tapered only)

| Code           | No code                         | -TP  |
|----------------|---------------------------------|--|
| Thread sealing | Without Sealock<br>No seal tape | Thread sealing<br>(Seal tape is applied<br>on thread part) |

### (7) Packaging spec. (Optional)

| Code  | No code       | -C              |
|-------|---------------|-----------------|
| Spec. | Standard pkg. | Clean-room pkg. |

## Characteristics

### Operability in tube release is widely improved by adopting lock-claws.

Ease of handling is improved compared to the conventional collet type.

### Down-sizing compared with conventional products resulting in lower cost.

Approximately 20% down sized by volume (For elbow). Cost reduction is also realized.

### Push-in fitting made of SUS316 with high resistance to corrosion.

Best suited for industrial fields such as Chemical, Medical, Semiconductor, Solar cell, Secondary battery.

### Fitting components are all oil-free.

### Food Sanitation Act. (Japan) compliant.

\* Refer to Page 6 for details.

### ● Clean-room pkg. spec. (Optional)

### Best suited for piping in clean environment.

The products are assembled with fluorine grease, washed by clean air, then packed in ISO class 6 equivalent clean-room.

## Specifications

| Fluid medium            | Air, Water (Conditional*), Other chemicals (Conditional*) |
|-------------------------|---|
| Max. operating pressure | 1.0 MPa   |
| Max. vacuum             | -100 kPa  |
| Operating temp. range   | -5 to 150°C (no freezing)                                 |

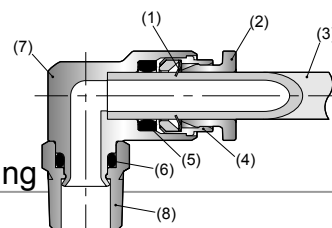
#### ⚠ Warning

\* The following conditions must be observed when the fluid medium is water or liquid.

- Surge pressure must be controlled lower than max. operating pressure when using water or liquid as a fluid medium.
- General tap water in Japan, free from foreign substances or contamination, can be used. Carry out the evaluation under an actual operating condition for using other kind of water.
- Be sure to use Insert Ring (WR) when using water or liquid as a fluid medium.
- As for chemicals, mixed gas, etc., they may vary depending on the conditions of use, so please check the compatibility of our specifications before use.

## Sectional drawing

Elbow type: SSPL






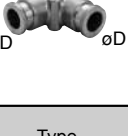
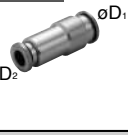

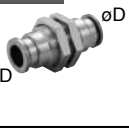
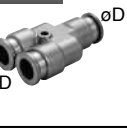


| No. | Parts                  | Material                                    |
|-----|------------------------|---|
| (1) | Lock-claws             | SUS316                                      |
| (2) | Release-ring           | SUS316 <sup>*1</sup>                        |
| (3) | Tube                   | Fluororesin (PFA), (FEP) or Polyamide, etc. |
| (4) | Guide-ring             | SUS316                                      |
| (5) | Elastic sleeve         | FKM <sup>*1</sup>                           |
| (6) | O-ring                 | FKM <sup>*1</sup>                           |
| (7) | Metallic body          | SUS316                                      |
| (8) | Threaded metallic body | SUS316 <sup>*2</sup>                        |

\*1. Fluorine coating

\*2. Gasket material of metric (M) thread is SUS316 + FKM. No Sealock coating is applied on taper pipe thread.

RoHS2 (2011/65/EU+EU2015/863) compliant

| Type   | Model code  | Type  | Model code  | Type  | Model code  |
|--|---|---|---|---|---|
|  | SSPC $\phi$ D-R $\{5\}\{6\}\{7\}$   |   | SSPL $\phi$ D-R $\{5\}\{6\}\{7\}$   |   | SSPB $\phi$ D-R $\{5\}\{6\}\{7\}$   |
| <b>Straight</b><br><b>SSPC</b><br>              | SSPC4-M $\{5\}\{7\}$<br>SSPC4-01 $\{5\}\{6\}\{7\}$<br>SSPC4-02 $\{5\}\{6\}\{7\}$<br>SSPC6-M $\{5\}\{7\}$<br>SSPC6-01 $\{5\}\{6\}\{7\}$<br>SSPC6-02 $\{5\}\{6\}\{7\}$<br>SSPC6-03 $\{5\}\{6\}\{7\}$<br>SSPC8-01 $\{5\}\{6\}\{7\}$<br>SSPC8-02 $\{5\}\{6\}\{7\}$<br>SSPC8-03 $\{5\}\{6\}\{7\}$<br>SSPC10-01 $\{5\}\{6\}\{7\}$<br>SSPC10-02 $\{5\}\{6\}\{7\}$<br>SSPC10-03 $\{5\}\{6\}\{7\}$<br>SSPC10-04 $\{5\}\{6\}\{7\}$<br>SSPC12-02 $\{5\}\{6\}\{7\}$<br>SSPC12-03 $\{5\}\{6\}\{7\}$<br>SSPC12-04 $\{5\}\{6\}\{7\}$<br>SSPC16-03 $\{5\}\{6\}\{7\}$<br>SSPC16-04 $\{5\}\{6\}\{7\}$ | <b>Elbow</b><br><b>SSPL</b><br>                    | SSPL4-M $\{5\}\{7\}$<br>SSPL4-01 $\{5\}\{6\}\{7\}$<br>SSPL4-02 $\{5\}\{6\}\{7\}$<br>SSPL6-M $\{5\}\{7\}$<br>SSPL6-01 $\{5\}\{6\}\{7\}$<br>SSPL6-02 $\{5\}\{6\}\{7\}$<br>SSPL6-03 $\{5\}\{6\}\{7\}$<br>SSPL8-01 $\{5\}\{6\}\{7\}$<br>SSPL8-02 $\{5\}\{6\}\{7\}$<br>SSPL8-03 $\{5\}\{6\}\{7\}$<br>SSPL10-01 $\{5\}\{6\}\{7\}$<br>SSPL10-02 $\{5\}\{6\}\{7\}$<br>SSPL10-03 $\{5\}\{6\}\{7\}$<br>SSPL10-04 $\{5\}\{6\}\{7\}$<br>SSPL12-02 $\{5\}\{6\}\{7\}$<br>SSPL12-03 $\{5\}\{6\}\{7\}$<br>SSPL12-04 $\{5\}\{6\}\{7\}$<br>SSPL16-03 $\{5\}\{6\}\{7\}$<br>SSPL16-04 $\{5\}\{6\}\{7\}$ | <b>Branch Tee</b><br><b>SSPB</b><br>   | SSPB4-M $\{5\}\{7\}$<br>SSPB4-01 $\{5\}\{6\}\{7\}$<br>SSPB4-02 $\{5\}\{6\}\{7\}$<br>SSPB6-M $\{5\}\{7\}$<br>SSPB6-01 $\{5\}\{6\}\{7\}$<br>SSPB6-02 $\{5\}\{6\}\{7\}$<br>SSPB6-03 $\{5\}\{6\}\{7\}$<br>SSPB8-01 $\{5\}\{6\}\{7\}$<br>SSPB8-02 $\{5\}\{6\}\{7\}$<br>SSPB8-03 $\{5\}\{6\}\{7\}$<br>SSPB10-01 $\{5\}\{6\}\{7\}$<br>SSPB10-02 $\{5\}\{6\}\{7\}$<br>SSPB10-03 $\{5\}\{6\}\{7\}$<br>SSPB10-04 $\{5\}\{6\}\{7\}$<br>SSPB12-02 $\{5\}\{6\}\{7\}$<br>SSPB12-03 $\{5\}\{6\}\{7\}$<br>SSPB12-04 $\{5\}\{6\}\{7\}$<br>SSPB16-03 $\{5\}\{6\}\{7\}$<br>SSPB16-04 $\{5\}\{6\}\{7\}$ |
| Type   | Model code  | Type  | Model code  | Type  | Model code  |
|  | SSPOC $\phi$ D-R $\{5\}\{6\}\{7\}$  |   | SSPU $\phi$ D $\{5\}\{7\}$  |   | SSPV $\phi$ D $\{5\}\{7\}$  |
| <b>Inner Hex. Straight</b><br><b>SSPOC</b><br> | SSPOC4-M $\{5\}\{7\}$<br>SSPOC4-01 $\{5\}\{6\}\{7\}$<br>SSPOC6-M $\{5\}\{7\}$<br>SSPOC6-01 $\{5\}\{6\}\{7\}$<br>SSPOC6-02 $\{5\}\{6\}\{7\}$<br>SSPOC8-01 $\{5\}\{6\}\{7\}$<br>SSPOC8-02 $\{5\}\{6\}\{7\}$<br>SSPOC8-03 $\{5\}\{6\}\{7\}$<br>SSPOC10-01 $\{5\}\{6\}\{7\}$<br>SSPOC10-02 $\{5\}\{6\}\{7\}$<br>SSPOC10-03 $\{5\}\{6\}\{7\}$<br>SSPOC10-04 $\{5\}\{6\}\{7\}$<br>SSPOC12-02 $\{5\}\{6\}\{7\}$<br>SSPOC12-03 $\{5\}\{6\}\{7\}$<br>SSPOC12-04 $\{5\}\{6\}\{7\}$<br>SSPOC16-03 $\{5\}\{6\}\{7\}$<br>SSPOC16-04 $\{5\}\{6\}\{7\}$  | <b>Union Straight</b><br><b>SSPU</b><br>          | SSPU4 $\{5\}\{7\}$<br>SSPU6 $\{5\}\{7\}$<br>SSPU8 $\{5\}\{7\}$<br>SSPU10 $\{5\}\{7\}$<br>SSPU12 $\{5\}\{7\}$<br>SSPU16 $\{5\}\{7\}$   | <b>Union Elbow</b><br><b>SSPV</b><br> | SSPV4 $\{5\}\{7\}$<br>SSPV6 $\{5\}\{7\}$<br>SSPV8 $\{5\}\{7\}$<br>SSPV10 $\{5\}\{7\}$<br>SSPV12 $\{5\}\{7\}$<br>SSPV16 $\{5\}\{7\}$   |
|  |   | <b>Type</b>   | <b>Model code</b><br>SSPG $\phi$ D $\{5\}\{7\}$   | <b>Type</b>   | <b>Model code</b><br>SSPE $\phi$ D $\{5\}\{7\}$   |
|  |   | <b>Unequal Union Straight</b><br><b>SSPG</b><br> | SSPG6-4 $\{5\}\{7\}$<br>SSPG8-6 $\{5\}\{7\}$<br>SSPG10-8 $\{5\}\{7\}$<br>SSPG12-10 $\{5\}\{7\}$<br>SSPG16-12 $\{5\}\{7\}$   | <b>Union Tee</b><br><b>SSPE</b><br>  | SSPE4 $\{5\}\{7\}$<br>SSPE6 $\{5\}\{7\}$<br>SSPE8 $\{5\}\{7\}$<br>SSPE10 $\{5\}\{7\}$<br>SSPE12 $\{5\}\{7\}$<br>SSPE16 $\{5\}\{7\}$   |
|  |   | <b>Type</b>   | <b>Model code</b><br>SSPM $\phi$ D $\{5\}\{7\}$   | <b>Type</b>   | <b>Model code</b><br>SSPY $\phi$ D $\{5\}\{7\}$   |
|  |   | <b>Bulkhead Union</b><br><b>SSPM</b><br>         | SSPM4 $\{5\}\{7\}$<br>SSPM6 $\{5\}\{7\}$<br>SSPM8 $\{5\}\{7\}$<br>SSPM10 $\{5\}\{7\}$<br>SSPM12 $\{5\}\{7\}$<br>SSPM16 $\{5\}\{7\}$   | <b>Union Y</b><br><b>SSPY</b><br>    | SSPY4 $\{5\}\{7\}$<br>SSPY6 $\{5\}\{7\}$<br>SSPY8 $\{5\}\{7\}$<br>SSPY10 $\{5\}\{7\}$<br>SSPY12 $\{5\}\{7\}$<br>SSPY16 $\{5\}\{7\}$   |



CAD data is available  
at PISCO website.



Packaging specifications  
1 pc. /bag



Standard Optional

| Code           | $\{5\}$ : -X   | $\{6\}$ : -TP                                       | $\{7\}$ : -C                                   |
|----------------|--|---|--|
| Specifications | Fluorine-based grease<br>(Fill in $\{5\}$ with "-X") | Seal tape on thread<br>(Fill in $\{6\}$ with "-TP") | Clean-room pkg.<br>(Fill in $\{7\}$ with "-C") |