# **Rotary Joint**

>>> https://www.pisco.co.jp/en/

Push-in fitting for swinging and rotation applications

#### ∴ Safety instructions for this product

Safety instructions, Common safety instructions for each product category and Detailed safety instructions for each product are in the end of this catalog and our website.

# ■ Model Designation (Example)



(1) Rotary Joint

(2) Type

(3) Tube dia. (øD)

	mm size (mm)				inch size (inch)						
Code	4	6	8	10	12	5/32	3/16	1/4	5/16	3/8	1/2
Tube O.D.	ø4 (5/32in.)	ø6	ø8	ø10	ø12	ø5/32	ø3/16	ø1/4	ø5/16	ø3/8	ø1/2

#### (4) Thread size (R)

	Metric thread		Taper pipe thread			Unified thread	National pipe thread tapered				
Code	M5	M6	01	02	03	04	U10U	N1U	N2U	N3U	N4U
Thread size	M5×0.8	M6×1	R1/8	R1/4	R3/8	R1/2	10-32UNF	NPT1/8	NPT1/4	NPT3/8	NPT1/2

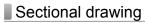
### Characteristics

## Push-in fitting for swinging and rotation applications.

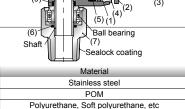
Rotary joint series with bearing incorporated is suitable for swinging and rotating applications.

# Specifications

Fluid medium	Air
Max. operating pressure	1.0 MPa
Max. vacuum	-100 kPa
Operating temp. range	0 to 60°C (no freezing)



Elbow type: RL



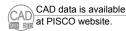
No,	Parts	Material
(1)	Lock claws	Stainless steel
(2)	Release-ring	POM
(3)	Tube	Polyurethane, Soft polyurethane, etc
(4)	Guide ring	Nickel-plated brass
(5)	Elastic sleeve	NBR
(6)	Co-rotating O-ring	FKM
(7)	Metallic body	Chrome-plated brass
(8)	Resin body	PBT
(9)	O-ring	NBR

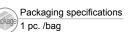
Tube end

#### RoHS2 (2011/65/EU+EU2015/863) compliant

Туре	Model code RCøD-R	Allowable rotation (min <sup>-1</sup> )	Model code RCøD-RU	Allowable rotation (min <sup>-1</sup> )	Туре	Model code RLøD-R	Allowable rotation (min <sup>-1</sup> )	Model code RLøD-RU	Allowable rotation (min <sup>-1</sup> )
Straight	RC4-M5		RC5/32-U10U	500	Elbow	RL4-M5		RL5/32-U10U	500
RC s	RC4-M6	500	RC5/32-N1U	300	RL oD	RL4-M6	500	RL5/32-N1U	500
øD	RC4-01		RC3/16-N1U	500		RL4-01		RL3/16-N1U	500
	RC6-M5		RC3/16-N2U	300		RL6-M5	500	RL3/16-N2U	500
1	RC6-M6	500	RC1/4-N1U	500 R RL6-01 RL6-02 RL8-01 RL8-02 RL8-03 RL10-01 RL10-02 RL10-03 RL10-04 RL12-02 RL12-03 RL12-04 RL12-		RL6-M6		RL1/4-N1U	500
│ <b>∀</b> <sub>R</sub>	RC6-01	500	RC1/4-N2U			RL6-01		RL1/4-N2U	
	RC6-02		RC5/16-N1U			RL6-02		RL5/16-N1U	
	RC8-01	400	RC5/16-N2U			RL8-01		RL5/16-N2U	400
	RC8-02	400	RC5/16-N3U			RL8-02		RL5/16-N3U	
	RC8-03		RC3/8-N3U			RL8-03		RL3/8-N3U	300 - 250
	RC10-01	300	RC3/8-N4U			RL10-01	300	RL3/8-N4U	
	RC10-02 RC10-03		RC1/2-N3U			RL10-02		RL1/2-N3U	
			RC1/2-N4U			RL10-03		RL1/2-N4U	
	RC10-04								
	RC12-02	250				RL12-02	250		
	RC12-03					RL12-03			
	RC12-04					RL12-04			
	RC <sup>1</sup> / <sub>4</sub> -01					RL1/4-01			
	RC1/4-02	300				RL1/4-02			
	RC5/16-01	400				RL5/16-01	400		
	RC5/16-02					RL5/16-02			
	RC5/16-03					RL <sup>5</sup> / <sub>16</sub> -03			
	RC <sup>3</sup> / <sub>8</sub> -03	300				RL <sup>3</sup> / <sub>8</sub> -03			
	RC <sup>3</sup> / <sub>8</sub> -04	300				RL <sup>3</sup> /8-04	300		







<sup>\*</sup>The gasket of Metric and UNF thread is SUS304 + NBR.